# MMA/TIG - 180Amp DC Welding Machine Small, Lightweight and Port

Welds: Steels, Stainless, Cast Iron, Bronze, Copper



## **KUMJRRW180CA**

#### **Features**

- · Latest IGBT inverter technology
- MMA (stick electrode)
- · Hot start (improves electrode starting)
- VRD (Voltage Reduction Device)
- · Arc Force

(boosts current to prevent electrode extinguishing)

- · Excellent arc stability with all electrodes
- DC TIG
- Lift Arc ignition (prevents tungsten sticking during arc ignition)
- · Ultra smooth DC TIG welding current
- · Thermal overload protection
- Generator compatible (recommend 9.0 KVA minimum)
- Tolerant to variable power supplies



### **Technical Data**

Power Supply / Phases (V-Ph) 240V - 1 ±15%

Rated Input Power (KVA)

 leff
 15.3A MMA / 15.3A TIG

 lmax
 34.3A MMA / 21.7A TIG

 Rated Output
 180A/27.2V MMA

 180A/17.2V TIG

 Welding Current Range
 10∼180A

Welding Current Range 10~180 No-Load Voltage (V) 9V

Duty Cycle @ 40°C as per AS/NZ60974-1 20%@180Amps MMA

20%@180Amps TIG

Protection Class IP21 Insulation Class F

Size (mm) 313 x 250 x 130

Weight (kg) 4.7

Warranty 3 years on power source

#### **ARC180CA Standard option**

- MMA-TIG 180DC
- ARC LEAD SET 4M
- PVC CARRY CASE

#### **ARC180CT TIG Option**

- MMA-TIG 180DC
- ARC LEAD SET
- ARGON REGULATOR
- 17V TIG TORCH 4M
- PVC CARRY CASE



## Overview

The ARC180 is an inverter-based welding machine produced using the latest in IGBT technology. This machine is reliable, robust and stacked with features that you can expect from a quality welder. The DC MMA welding capability delivers a smooth and incredibly stable arc allowing easy welding with electrodes producing high quality welds including cast Iron, stainless and low hydrogen. The ARC180 is equipped with DC Lift Arc function, connection of the 17V TIG torch allows quality DC TIG welding of steel, stainless steel, bronze and copper. The Lift Arc function is superb and delivers perfect arc ignition every time without any sticking of the tungsten electrode to the work piece, a remarkably smooth stable arc produces high quality TIG welds. The ARC180 is an exceptional machine that is suitable for a wide range of applications including light industrial use, site welding, farming, along with repair and maintenance applications. The Arc180 is packaged in a tough PVC carry case with your choice of MMA option accessories or MMA/TIG option accessories. The-ARC180 gives you the best of both worlds great portability, with the power to get the job done. Built to our specification and manufactured in compliance to AS/NZ60974.1

Product Code: KUMJRRW180CA

MMA option includes: ARC180 Machine, Earth Lead & Arc Lead 16mm x 4m, PVC Carry Case

**Product Code: KUMJRRW180CT** 

TIG option includes: ARC180 Machine, Earth Lead & Arc Lead 16mm x 4m, 17V x 4m TIG Torch, Argon Regulator and

**PVC Carry Case**