

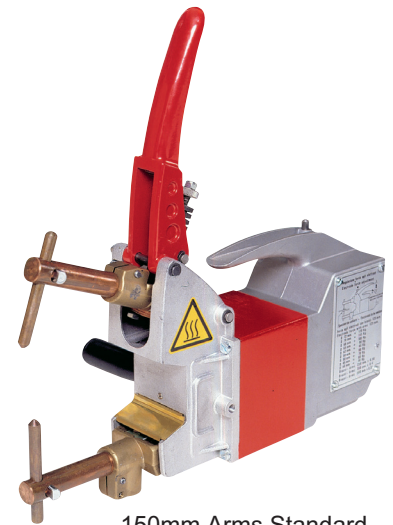
## TECNA 7018 - 2KVA

### 240v Spot Welder

#### Technical Data

Power Supply / Phases (V-Ph)	240 - 1
Nominal Power	50% @ 2KVA
Maximum Welding Power	13KVA
Secondary No Load Voltage (V)	2.3
Main Fuse (A)	16
Arm Length (mm)	125 - 500mm (125mm Standard)
Arms Gap (mm)	96
Maximum Thickness (mm)	2 + 2
Dimensions (mm)	440 x 100 x 250
Weight (kg)	11.00
Warranty	1 Year on machine

#### Part no: 7018



150mm Arms Standard

## TECNA 7900 - 2KVA

### 240v Spot Welder +Timer

#### Technical Data

Power Supply / Phases (V-Ph)	240 - 1
Nominal Power	50% @ 2KVA
Maximum Welding Power	13KVA
Secondary No Load Voltage (V)	2.3
Main Fuse (A)	16
Arm Length (mm)	125 - 500mm (125mm Standard)
Arms Gap (mm)	96
Maximum Thickness (mm)	2 + 2
Dimensions (mm)	440 x 100 x 250
Weight (kg)	11.00
Functions	Timer
Warranty	1 Year on machine

#### Part no: 7900



125mm Arms Standard

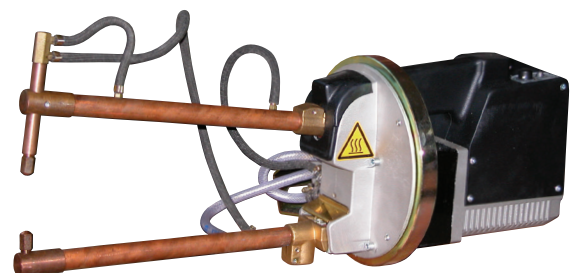
## TECNA 7913 - 6KVA

### 415V Spot Welder + Timer - Water Cooled Arms

#### Technical Data

Power Supply / Phases (V-Ph)	415 - 3
Nominal Power	50% @ 6KVA
Maximum Welding Power	16KVA
Secondary No Load Voltage (V)	2.5
Main Fuse (A)	16
Arm Length (mm) (Standard Length 150mm)	150 - 500mm (150mm Standard)
Arms Gap (mm)	94
Maximum Thickness (mm)	2 + 2
Dimensions (mm)	108 x 475 x 203
Weight (kg)	11.00
Functions	Timer - Water Cooled Arms
Warranty	1 Year on machine

#### Part no: 7913



Arms Sold Separately

### Overview

The TECNA 7018 and 7900 hand held Spot Welders are light weight, reliable and simple to operate units for the smash repair and sheet metal fabrication industries. There are a variety of arms available for both units enabling a range of applications.

The 7900 has the added advantage of coming standard with a timer. A compensation circuit starts the timer only when there is a proper range of current which allows welding on oxidised sheets or materials with a painted surface. The 7913 is a 3 Phase, water cooled, hand held Spot Welder designed for heavy duty body repairs and light production work.

# SPOT WELDERS

Accessories for Models 7018 - 7900 - 7913



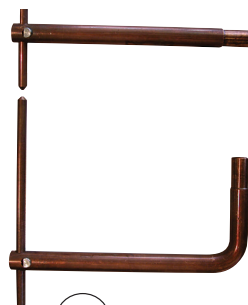
## ACCESSORIES

### Tecna Spot Welder Arms & Accessories

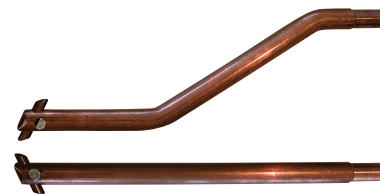
For Models: 7018 - 7020 - 7900



1 7501



2 7506



3 7507



4 7509



5 7510



6 7521

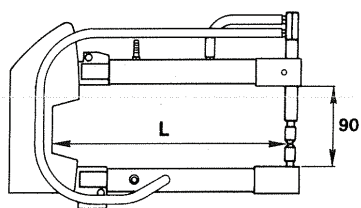


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#### Accessories Part No and Descriptions

Ref	Part No.	Description
1	7501	125mm Arm set
	7502	250mm Arm set
	7503	350mm Arm set
	7504	500mm Arm set
2	7506	250mm x 200mm Large Profile arms
3	7507	350mm Off set
4	7509	550mm x 220mm Arm set
5	7510	Internal profile arms
6	7521	electrodes only
7	7526	Set of Bent electrodes

### Arms & Electrodes Model 7913



- Art. 7512 L = 150 mm
- Art. 7513 L = 250 mm
- Art. 7514 L = 350 mm
- Art. 7515 L = 500 mm
- Art. 3830 electrodes only

