



WELDING POSITIONER

Designed for rotation of lighter pieces.
 Will hold 200 kgs in the horizontal position
 and 113 kgs in the vertical position
 Note: C/G of load not to be more than 100
 mm from the centre of the turntable and 100
 mm from the face of the turntable

Technical Specifications

Capacity Vertical:	113 kg
Capacity Horizontal:	199 kg
Load Center of Gravity:	101 mm
Tilt:	Manual
Tilt Angle (Degrees):	0 - 90
Tilt Angle Indicator:	N/A
Ground Capacity:	150 Amps
Grounding Device:	Carbon
High Freq. Protection:	Yes
Volt/Ac:	115 or 230
Power Req. 115V:	5 Amp
Table Thickness:	14 mm
Table Diameter:	349 mm
Table Configuration:	3 - Slot
Optional Chucks:	WPC-6 & 11
Optional Grippers:	-
Table Height (Horizontal):	335 mm
Table Center Height (Vertical):	255 mm
Through Hole:	28 mm
Table R.P.M:	0 - 5.5
Rotation Motor H.P:	1/8 H.P.
Variable Speed Rotation:	Yes
Foot Control:	Single
Hand Pendant:	Optional
Anchor Points:	4
Levelling Bolts:	N/A
Unit Width:	317 mm
Unit Length:	533 mm
Shipping Weight (Approx.):	51 kgs



Features

- 340 mm Diameter Table
- 0 to 50 rpm Rotation Speed
- Manual Tilt Adjustment
- 240 Volt
- 0 -90° Tilting Angle
- High Frequency Protected
- Standard with Foot Control
- Shipping Weight 51 kgs

Part Number	Includes
WP250-2	Machine and Foot Control