

Light Industrial Welding Range

2023



WELDING.COM.AU



WIA

NEXT **GENERATION WELDERS**

New Look. New Technology. New Standard of Performance.

More robust, up to date technology and a fresh new look -The new WIA equipment range has had more than a just face lift.

From the exterior design to individual machine components, everything has been carefully developed to ensure each machine delivers on usability, reliability and performance.

With 3 years warranty on all products and an Australia-wide service network, the new WIA range offers better than ever reliability and the best back-up service around.



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WIA

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ATT ATTACK

CON	ΓEΝ	TS	
EQUIPMENT	6	FILLER METALS	24
Multi-Process	10	Electrodes	26
Arc & TIG	14	MIG Wires	28
MIG	18		
Plasma Cutters	22	WELDING SAFETY	30
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WELDING MACHINES

No matter your industry we have you covered.

From maintenance, rural, construction to medium and heavy fabrication applications.

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CHOOSE THE RIGHT WA WELDING MACHINE FOR YOU.

Here's a few things to consider to help you make the right choice.

1. Process

From MIG, Stick, DC TIG, AC TIG, Plasma Cutting and more – select a machine that is capable of the process you'll need it for.

2. Plug

10 Amp, 15 Amp, 25 Amp, 32 Amp, single phase (240 V) or 3 phase (415 V) – make sure the machine suits the power supply you'll have access to.

3. Material

Steel, stainless steel to aluminium – check the machine is suitable for the material you're working with.

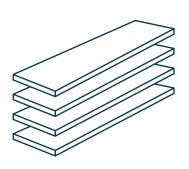
4. Metal Thickness

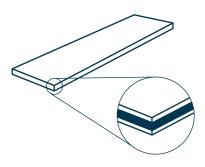
Thin gauge, 6, 8, 10, 12mm or 12mm plus – choose a machine that is suitable for the metal thickness you're working with.











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MULTI-PROCESS

Inverter welders

MIG, Stick or TIG weld with ease, with one single machine.

SPECIFICATIONS

	WELDMATIC 180	WELDMATIC 200	WELDMATIC 200+	WELDMATIC 250	WELDMATIC 350	WELDMATIC 500
INPUT POWER	240 V Single Phase	240 V Single Phase	240 V Single Phase	240 V Single Phase	415 V Three Phase	415 V Three Phase
RATED PRIMARY CURRENT	10 Amps	14 Amps	13.4 Amps	19.2 Amps	20 Amps	32 Amps
OUTPUT	180 A at 23 V, 10% Duty Cycle	200 A at 24 V, 15% Duty Cycle	200 A at 24 V, 15% Duty Cycle	250 A at 26.5 V, 20% Duty Cycle	350 A at 31.5 V, 60% Duty Cycle	500 A at 39 V, 60% Duty Cycle
	57 A at 16.9 V, 100% Duty Cycle	77 A at 17.9 V, 100% Duty Cycle	77 A at 17.9 V, 100% Duty Cycle	112 A at 19.6 V, 100% Duty Cycle	271 A at 27.6 V, 100% Duty Cycle	387 A at 33.4 V, 100% Duty Cycle
THICKNESS						
THIN GAUGE	\checkmark	✓	\checkmark	\checkmark	\checkmark	\checkmark
6MM	✓	✓	✓	✓	✓	✓
8MM		✓	✓	✓	✓	✓
10MM				✓	✓	✓
12MM					✓	✓
MULTI-PASS 12MM PLUS					✓	~
MATERIALS	TO BE WELD	DED				
STEEL	\checkmark	~	~	\checkmark	\checkmark	\checkmark
STAINLESS STEEL	~	~	~	~	~	~
ALUMINIUM	✓	✓	~	~	~	~
APPLICATIC	NS					
	Light Fabrication Repair and Maintenance Automotive Farming Building and Construction	Light to Medium Fabrication Repair and Maintenance Automotive Farming Building and Construction	Light to Medium Fabrication Repair and Maintenance Automotive Farming Building and Construction	Light to Medium Fabrication Repair and Maintenance Automotive Farming Building and Construction	Medium to Heavy Fabrication	Medium to Heavy Fabrication

	WELDMATIC 180	WELDMATIC 200	WELDMATIC 200+	WELDMATIC 250	WELDMATIC 350	WELDMATIC 500
	240 V Single Phase	240 V Single Phase	240 V Single Phase	240 V Single Phase	415 V Three Phase	415 V Three Phase
RY NT	10 Amps	14 Amps	13.4 Amps	19.2 Amps	20 Amps	32 Amps
Г	180 A at 23 V, 10% Duty Cycle	200 A at 24 V, 15% Duty Cycle	200 A at 24 V, 15% Duty Cycle	250 A at 26.5 V, 20% Duty Cycle	350 A at 31.5 V, 60% Duty Cycle	500 A at 39 V, 60% Duty Cycle
	57 A at 16.9 V, 100% Duty Cycle	77 A at 17.9 V, 100% Duty Cycle	77 A at 17.9 V, 100% Duty Cycle	112 A at 19.6 V, 100% Duty Cycle	271 A at 27.6 V, 100% Duty Cycle	387 A at 33.4 V, 100% Duty Cycle
ESS						
JGE	✓	✓	✓	✓	✓	✓
	✓	~	~	✓	~	✓
		✓	✓	✓	✓	✓
				✓	✓	✓
					✓	✓
JS JS					✓	✓
IALS		DED				
	✓	~	✓	\checkmark	~	✓
S	~	~	~	~	~	~
JM	✓	✓	✓	✓	✓	~
ATIC)NS					
	Repair and Maintenance	Light to Medium Fabrication Repair and Maintenance	Light to Medium Fabrication Repair and Maintenance	Light to Medium Fabrication Repair and Maintenance	Medium to Heavy Fabrication	Medium to Heavy Fabrication
	Automotive Farming	Automotive	Automotive	Automotive		
	Building and	Farming	Farming	Farming		
		Building and	Building and	Building and		

PROCESSES

BEST FOR	MIG Gas-	MIG Gas–				
	Shielded, MIG					
	Gasless	Gasless	Gasless	Gasless	Gasless	Gasless
ALSO SUITABLE FOR	DC Stick, DC TIG					

MULTI-PROCESS | MIG, STICK, TIG



WELDMATIC[®] 180

P/N: CP141-1

Portable and easy to power with a 10A plug. Outstanding welding performance.

Beginner	Intermediate
Light Fabrication]
Repair and Mainte	enance
Automotive	Farming
Building and Cons	struction



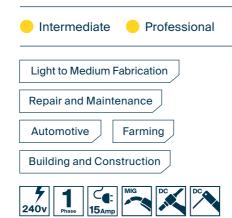
- 180 A single phase MIG, Stick & **TIG** welder
- 180 A at 23 V 10% duty Cycle
- IP23S safety rating _
- Portable Only 11kg
- Integrated wire feeder Suits 1kg and 5kg spools
- Welds up to 6mm steel, stainless steel or aluminium
- Suits gas-shielded and gasless _ flux-cored wires
- VRD (Voltage Reduction Device)
- Generator compatible 10 kVa



WELDMATIC[®] 200

P/N: CP150-1

A portable and compact welder with digital meters for an easy set up.

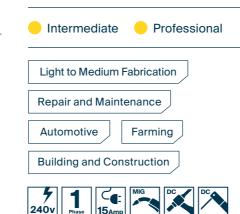


- 200 A single phase MIG, Stick & _ TIG welder
- 200 A at 24 V 15% duty Cycle
- IP21S safety rating
- Portable Only 15kg
- Integrated wire feeder Suits 1kg _ and 5kg spools
- Welds up to 8mm steel, stainless steel or aluminium
- Suits gas-shielded and gasless flux-cored wires
- VRD
- Generator compatible 12 kVa



WELDMATIC[®] 200+) P/N: CP142-1

A portable and compact welder featuring a new LCD digital interface with pre-set modes for easy set up.



- 200 A single phase MIG, Stick & **TIG** welder
- 200 A at 24 V 15% duty Cycle
- IP23S safety rating
- Portable Only 17kg
- Integrated wire feeder Suits 1kg and 5kg spools
- Welds up to 8mm steel, stainless steel or aluminium
- Suits gas-shielded and gasless flux-cored wires
- VRD
- Generator compatible 12 kVa



WELDMATIC[®] (250)

P/N: CP143-1

Features a new LCD digital interface plus a built-in wire feeder with 15kg spool capacity for greater flexibility.

Intermediate

Light to Medium Fabrication Repair and Maintenance

Automotive

Building and Construction

⊂∎| 240v

- 250 A single phase MIG, Stick & _ **TIG** welder
 - 250 A at 26.5 V 20% duty Cycle
- IP21S safety rating
- 37kg. Comes with 2 handles for a two person lift.
- Integrated wire feeder Suits 5kg and 15kg spools
- Welds up to 10mm steel, stainless steel or aluminium
- Suits gas-shielded and gasless _ flux-cored wires
- VRD

_

Generator compatible – 14 kVa

*For full rated output, a 20 A plug & supply is required with a 25 A circuit breake







PAIR IT WITH **3YEAR** Austfil T-11 WIA OpticFX helmet



PAIR IT WITH **3YEAR** Austfil T-11 WIA OpticFX helmet





PAIR IT WITH Austfil T-11 WIA OpticFX helmet

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Packed with Power. A complete welding package for industrial

P/N: CP144-1

applications.

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or aluminium

flux-cored wires

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VRD

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Medium to Heavy Fabrication



- 350 A three phase MIG, Stick & TIG
- 350 A at 31.5 V 60% duty Cycle IP21S safety rating
 - 97kg (power source, wire feeder and accessories)
- Packaged with a 4 roll drive wire feeder, 10m interconnecting lead kit and trolley with drawer - Welds 12mm+ steel, stainless steel
- Suits 5kg and 15kg spools Suits gas-shielded and gasless
- Generator compatible 25 kVA



WELDMATIC 500

P/N: CP145-1

The most powerful WIA package. Best for industrial fabrication.

Professional

Medium to Heavy Fabrication



- 500 A three phase MIG, Stick & **TIG** welder
- 500 A at 39 V 60% duty Cycle
- IP21S safety rating
- 105kg (power source, wire feeder _ and accessories)
- Packaged with a 4 roll drive wire _ feeder, 10m interconnecting lead kit and trolley with drawer
- Welds 12mm+ steel, stainless steel or aluminium
- Suits 5kg and 15kg spools
- Suits gas-shielded and gasless _ flux-cored wires
- VRD _
- Generator compatible 35 kVA _

PAIR IT WITH Austmig ES6 WIA OpticFX Helmet



PAIR IT WITH Austmig 5356 WIA OpticFX Helmet



STICK & TIG

Inverter welders

Flexible, reliable and portable welders that provide results that are hard to beat.

SPECIFICATIONS

	WELDARC 135	WELDARC 145	WELDARC 185	WELDARC 200 DC	WELDARC 200 AC/DC
INPUT POWER	240 V Single Phase	240 V Single Phase	240 V Single Phase	240 V Single Phase	240 V Single Phase
RATED PRIMARY CURRENT	9.9 Amps	8.5 Amps	12.5 Amps	14 Amps	12 Amps
OUTPUT	135 A at 25.4 V, 20% Duty Cycle	145 A at 25.8 V, 20% Duty Cycle	185 A at 27.4 V, 25% Duty Cycle	200 A at 18 V, 30% Duty Cycle	200 A at 18 V, 30% Duty Cycle
	60 A at 22.4 V, 100% Duty Cycle	56 A at 22.2 V, 100% Duty Cycle	92 A at 23.7 V, 100% Duty Cycle	110 A at 14.4 V, 100% Duty Cycle	110 A at 14.4 V, 100% Duty Cycle
THICKNESS					
THIN GAUGE	\checkmark	\checkmark	\checkmark	\checkmark	✓ AC/DC TIG
6MM	✓	✓	✓	✓	✓ AC/DC TIG
8MM		✓	✓	✓	✓ AC/DC TIG
10MM			✓	\checkmark	✓ DC TIG
MAIERIALS					
STEEL	✓	✓	~	~	~
			✓ ✓	✓ ✓	✓ ✓
STEEL	~	~	•	·	
STEEL STAINLESS STEEL	~	~	•	·	~
STEEL STAINLESS STEEL ALUMINIUM	✓ ✓	✓ ✓	✓	·	~
STEEL STAINLESS STEEL ALUMINIUM CAST IRON	✓ ✓	✓ ✓	✓	·	✓ ✓
STEEL STAINLESS STEEL ALUMINIUM CAST IRON COPPER COPPER	✓ ✓ ✓	✓ ✓	✓	·	✓ ✓ ✓
STEEL STAINLESS STEEL ALUMINIUM CAST IRON COPPER ALLOYS TITANIUM AND MAGNESIUM	✓ ✓ ✓	✓ ✓	✓	·	✓ ✓ ✓ ✓
STEEL STAINLESS STEEL ALUMINIUM CAST IRON COPPER ALLOYS TITANIUM AND MAGNESIUM ALLOYS	✓ ✓ ✓ ✓ NS Repair and Maintenance	✓ ✓ ✓ Light Fabrication Repair and	✓ ✓ Light Fabrication Repair and	✓ Repair and Maintenance	✓ ✓ ✓ ✓ ✓ ✓ Repair and Maintenance
STEEL STAINLESS STEEL ALUMINIUM CAST IRON COPPER ALLOYS TITANIUM AND MAGNESIUM ALLOYS	✓ ✓ ✓ ✓ DNS Repair and	✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓	✓ ✓ Light Fabrication	✓ Repair and	✓ ✓ ✓ ✓ ✓ ✓

PROCESSES

BEST FOR	DC Stick	DC Stick	DCS
ALSO SUITABLE FOR		DC TIG	DC

Stick

TIG

DC TIG

DC Stick

AC TIG

DC TIG, DC Stick

STICK & TIG



WELDARC[®] (135)

P/N: MC110-0

Transportable, easy to use and welds with ease. Perfect if you're just starting out.

Beginner





- 135 A single phase Stick welder
- 135 A at 25.4 V 20% Duty Cycle
- IP21S safety rating _
- In-built Arc Force
- In-built Hot Start
- Portable Only 4kg (comes with a shoulder strap)
- Suits 2.0 3.2mm electrodes
- VRD _
- Generator compatible: 7 kVa



WELDARC[®] 145

P/N: MC111-0

Easy to pick up and pack up. It goes where you go.



Light Fabrication

Repair and Maintenance

Farming Building and Construction



- 145 A single phase Stick & TIG welder
- 145 A at 25.8 V 20% Duty Cycle
- _ IP23S safety rating
- Adjustable Arc Force _
- Adjustable Hot Start
- Portable Only 7kg (comes with a _ shoulder strap and carry case)
- DC Lift Arc TIG Start
- Digital meters _
- Power Factor Correction _
- Suits 2.0 3.2mm electrodes _
- VRD
- Generator compatible: 7 kVa



WELDARC[®] 185 P/N: MC112-0

Lightweight yet robust, the 185 can easily be transported from the workshop to on-site.

Intermediate

Light Fabrication

Repair and Maintenance

Building and Construction Farming



- 185 A single phase Stick & TIG welder
- 185 A at 27.4 V 25% Duty Cycle
- IP23S safety rating
- Adjustable Arc Force
- Adjustable Hot Start
- Portable Only 8kg (comes with a shoulder strap and carry case)
- DC Lift Arc TIG Start
- Digital meters

– VRD

- Power Factor Correction
- Suits 2.0 4.0mm electrodes
- Generator compatible: 8 kVa



WELDARC[®] 200DC

P/N: MC113-0

Food and Wine

Phase

IP23S safety rating

- Portable - Only 12kg

Welds up to 8mm steel

Adjustable pulse mode

Power Factor Correction

- Generator compatible: 10 kVa

welder

HF Start

240v

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_

– VRD

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15_{Amp}

- 200 A single phase Stick & TIG

- 200 A at 18 V 30% Duty Cycle

Packaged with an 8m TIG torch





WIA

Eller

P/N: MC114-0

- IP21S safety rating - Portable - Only 17kg
- AC TIG for aluminium
- - HF Start
- Adjustable pulse mode
- Power Factor Correction
- VRD



PAIR IT WITH Austarc 12P Electrodes WIA OpticFX Helmet



PAIR IT WITH Austarc 12P Electrodes WIA OpticFX Helmet



PAIR IT WITH Austarc 16TC Electrodes WIA OpticFX Helmet







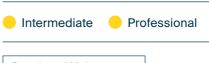
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AC TIG weld aluminium with ease.





- 200 A single phase Stick & TIG welder - 200 A at 18 V 30% Duty Cycle

- Welds up to 8mm aluminium or steel

Packaged with an 8m TIG torch

- Generator compatible: 10 kVa

PAIR IT WITH Foot control WIA OpticFX Helmet



MIG

Transformer welding machines

Big on power and designed to last, WIA's MIG machines offer the ultimate MIG welding performance.

SPECIFICATIONS

	WELDMATIC 270	WELDMATIC 356	WELDMATIC 396	WELDMATIC FABRICATOR
INPUT POWER	240 V Single Phase	415 V Three Phase	415 V Three Phase	415 V Three Phase
RATED PRIMARY CURRENT	25.3 Amps	15 Amps	15 Amps	18 Amps
OUTPUT	270 A at 27.5 V, 20% Duty Cycle	355 A at 31.8 V, 40% Duty Cycle	395 A at 33.8 V, 40% Duty Cycle	400 A at 34 V, 45% Duty Cycle
	120 A at 20 V, 100% Duty Cycle	225 A at 25.3 V, 100% Duty Cycle	220 A at 25 V, 100% Duty Cycle	270 A at 27.5 V, 100% Duty Cycle
THICKNESS				
THIN GAUGE	~	\checkmark	~	~
6MM	✓	✓	✓	~
8MM	✓	✓	✓	\checkmark
10MM		✓	✓	\checkmark
12MM		✓	✓	\checkmark
MULTI-PASS 12MM PLUS		✓	✓	~
MATERIALS TO	BE WELDED			
STEEL	~	\checkmark	\checkmark	\checkmark
STAINLESS STEEL	✓	✓	✓	~
ALUMINIUM	~	~	\checkmark	\checkmark
APPLICATIONS	5			
	Rural Workshops	Workshops	Workshops	Workshops
	Light to Medium Fabrication	Medium to Heavy Fabrication	Medium to Heavy Fabrication	Medium to Heavy Fabrication
	Body Shops and Maintenance			
PROCESSES				
	MIG Gas-Shielded, MIG Gasless	MIG Gas-Shielded, MIG Gasless	MIG Gas-Shielded, MIG Gasless	MIG Gas–Shielded MIG Gasless

	WELDMATIC 270	WELDMATIC 356	WELDMATIC 396	WELDMATIC FABRICATOR
INPUT POWER	240 V Single Phase	415 V Three Phase	415 V Three Phase	415 V Three Phase
RATED PRIMARY CURRENT	25.3 Amps	15 Amps	15 Amps	18 Amps
OUTPUT	270 A at 27.5 V, 20% Duty Cycle	355 A at 31.8 V, 40% Duty Cycle	395 A at 33.8 V, 40% Duty Cycle	400 A at 34 V, 45% Duty Cycle
	120 A at 20 V, 100% Duty Cycle	225 A at 25.3 V, 100% Duty Cycle	220 A at 25 V, 100% Duty Cycle	270 A at 27.5 V, 100% Duty Cycle
THICKNESS				
THIN GAUGE	✓	~	\checkmark	~
6ММ	✓	✓	✓	~
8MM	\checkmark	\checkmark	✓	~
10MM		\checkmark	~	✓
12MM		✓	~	✓
MULTI-PASS 12MM PLUS		~	~	~
MATERIALS TO	BE WELDED			
STEEL	\checkmark	\checkmark	~	\checkmark
STAINLESS STEEL	\checkmark	✓	✓	~
ALUMINIUM	~	~	~	\checkmark
APPLICATIONS	6			
	Rural Workshops	Workshops	Workshops	Workshops
	Light to Medium Fabrication	Medium to Heavy Fabrication	Medium to Heavy Fabrication	Medium to Heavy Fabrication
	Body Shops and Maintenance			
PROCESSES				
	MIG Gas-Shielded, MIG Gasless	MIG Gas–Shielded, MIG Gasless	MIG Gas-Shielded, MIG Gasless	MIG Gas-Shieldec MIG Gasless

	WELDMATIC 270	WELDMATIC 356	WELDMATIC 396	WELDMATIC FABRICATOR
ER	240 V Single Phase	415 V Three Phase	415 V Three Phase	415 V Three Phase
	25.3 Amps	15 Amps	15 Amps	18 Amps
	270 A at 27.5 V, 20% Duty Cycle	355 A at 31.8 V, 40% Duty Cycle	395 A at 33.8 V, 40% Duty Cycle	400 A at 34 V, 45% Duty Cycle
	120 A at 20 V, 100% Duty Cycle	225 A at 25.3 V, 100% Duty Cycle	220 A at 25 V, 100% Duty Cycle	270 A at 27.5 V, 100% Duty Cycle
	~	\checkmark	\checkmark	\checkmark
	✓	✓	✓	~
	✓	✓	✓	~
		✓	✓	~
		✓	✓	~
		~	~	~
s то	BE WELDED			
	~	\checkmark	\checkmark	~
EEL	~	✓	✓	~
	~	~	~	~
ONS	5			
	Rural Workshops	Workshops	Workshops	Workshops
	Light to Medium Fabrication	Medium to Heavy Fabrication	Medium to Heavy Fabrication	Medium to Heavy Fabrication
	Body Shops and Maintenance			
S				
	MIG Gas-Shielded,	MIG Gas-Shielded,	MIG Gas-Shielded,	MIG Gas-Shielded

MIG Gas-Shielded,	
MIG Gasless	

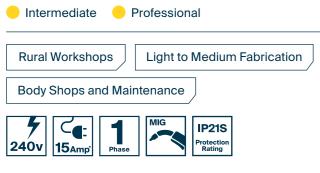
MIG



WELDMATIC[®] (270)

P/N: CP146-1

A single phase MIG package that's big on power!



- 270 A single phase MIG welder
- 270 A at 27.5 V, 20% Duty Cycle
- IP21S safety rating
- Packaged with a W64-14 roll drive wire feeder and 10m interconnecting lead kit
- 115kg (power source, wire feeder and accessories)
- Welds up to 10mm steel/stainless steel or aluminium
- Suits 5kg and 15kg spools
- Generator compatible recommended 13.5 kVA

*For full rated output, a 32 A plug & supply is required with a 32 A circuit breaker.



WELDMATIC[®] 356

P/N: CP147-1

The perfect MIG choice for light to medium fabrication.

😑 Intermediate 🛛 😑 Professional

Workshops Medium to Heavy Fabrication



- 355 A three phase MIG welder
- 355 A at 31.8 V, 40% Duty Cycle
- IP21S safety rating
- Packaged with a W64-14 roll drive wire feeder and 10m interconnecting lead kit
- 126kg (power source, wire feeder and accessories)
- Welds 12mm+ steel/stainless steel or aluminium
- Suits 5kg and 15kg spools
- Generator compatible recommended 16.5 kVA



WELDMATIC[®] (396)

P/N: CP148-1

Get more power. Best for medium to heavy fabrication.

Intermediate Professional
Workshops Medium to Heavy Fabrication
415v 32Amp Anse Anse Anse Anse Anse Anse Anse Anse
 395 A three phase MIG welder 395 A at 33.8 V, 40% Duty Cycle

- IP21S safety rating
- Packaged with a W64-1 4 roll drive wire feeder and 10m interconnecting lead kit
- 127kg (power source, wire feeder and accessories)
- Welds 12mm+ steel/stainless steel or aluminium
- Suits 5kg and 15kg spools
- Generator compatible recommended 20 kVA



PAIR IT WITH Austfil T-11 WIA OpticFX Helmet



PAIR IT WITH Austmig ES6 WIA OpticFX Helmet







WELDMATIC FABRICATOR

P/N: CP149-1

The ultimate MIG Industrial Welding Solution.

Intermediate
 Professional
 Workshops
 Medium to Heavy Fabrication
 Mig 125
 Mig 24mp
 Phase
 Mig 1215
 Protection Rating

- 400 A three phase MIG welder
- 400 A at 34 V, 45% Duty Cycle
- IP21S safety rating
- 127kg (power source, wire feeder and accessories)
- Packaged with a W64-1 4 roll drive wire feeder and 10m interconnecting lead kit
- Welds 12mm+ steel/stainless steel or aluminium
- Suits 5kg and 15kg spools
- Generator compatible recommended 20 kVA



PAIR IT WITH Austmig 5356 WIA OpticFX Helmet



PLASMA CUTTERS

Ready. Set. Cut.

From the workshop to on-site WIA plasma cutters offer precise and effortless cutting.

PLASMA CUTTERS





P/N: MC115-0

Effortlessly clean cuts up to 16mm and sever cuts up to 20mm.

e Beginner	Intermediate
General Fabric	cation On-Site Maintenance
Automotive Re	pair



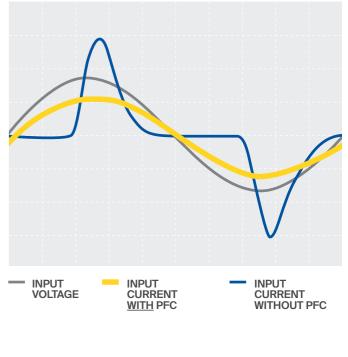
- Clean cut 16mm
- Sever cut 20mm
- IP21S safety rating
- Cuts steel, stainless steel, aluminium copper and cast iron
- Portable Only 11kg
- Power Factor Correction
- Plasma Torch with Pilot Arc Start (6m)
- Water and Air Filter Removes water in the air. Increases torch tip life
- Generator compatible 8 kVa



PAIR IT WITH WIA OpticFX Cutting Guide Circle Cutting Attachment Kit



Power Factor Correction





Clean Cut



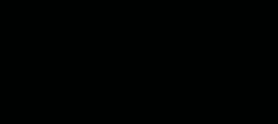
Sever Cut

Material	Clean Thickness	Sever Thickness
Steel	16	20
Stainless Steel	12	16
Aluminium	10	12

FILLER METALS

High performing & easy to use

WIA's electrode and wire range is relied on by Australian welders day in day out.





ELECTRODES

Nothing compares

Austarc electrodes are what professional welders rely on for the best results.

ELECTRODES



AUSTARC (16TC)

P/N: 16TC25 (2.5mm), 16TC32 (3.2mm), 16TC40 (4.0mm), 16TC50 (5.0mm)

Nothing compares. This low hydrogen electrode provides the best results for all applications.

Low Hydrogen Electrode

Structural Steel

Agricultural Equipment General Machinery

purpose welding.

12P40 (4.0mm)

116

For carbon and low alloy steels

- Exceptional arc stability
- Easy slag removal
- Low spatter

Agricultural Steels

Earth Moving Equipment

Maintenance & Repair

- All positional except vertical down Classification: AS/NZS 4855-B - E49 16-A U H10 and AWS A5.1:
 - E7016 H8
- Manufactured in New Zealand
- Available in 2.5, 3.2, 4.0 and 5.0mm



- Fast freezing slag _
- _ Tolerant to dirty materials
- All positional and exceptional _ vertical down capabilities
- Superb arc starting and re-striking on low voltage AC machines _
- Classification: AS/NZS 4855-B -E43 13 A AWS A5.1: E6013 Manufactured in New Zealand
- Available in 2.5, 3.2 and 4.0mm







P/N: 12P25 (2.5mm), 12P32 (3.2mm),

Smooth arc starting and restriking performance for general

General Purpose Electrode





AUSTARC 135

P/N: 13S25 (2.5mm), 13S32 (3.2mm), 13S40 (4.0mm)

Ideal for down hand fillet welding of mild steel.

General Purpose Electrode

Structural Welding

Tubular Components



- A blue and white striped electrode for mitre fillet welding
- _ Provides a soft and stable arc
- Offers a self-peeling slag action
- All positional and exceptional vertical up capabilities
- Smooth performance on low OCV AC welding machines
- Classification: AS/NZS 4855-B -_ E4313A
- AWS A5.1: E6013
- Manufactured in New Zealand
- Available in 2.5, 3.2 and 4.0mm



MIG WIRES

High quality, repeatable performance for every job

WIA wires are the perfect match for any MIG welding machine.

MIG WIRES



AUSTMIG (5356)

M535612S (1.2mm - 6kg)

Suitable for welding wrought iron or cast aluminium alloys containing magnesium.

Solid MIG Wire – Aluminium

Cast & Wrought Aluminium Alloys Containing Magnesium



- Aluminium 5% magnesium alloy, MIG welding wire
- Double shaved and precision layer wound for superb feed-ability
- Classification: AS/NZS ISO 18273 -S AI 5356 and AWS A5. 10: ER5356
- Available in 1.2mm



AUSTMIG (ES6)

P/N: EES608M5KG (0.8mm - 5kg), ES609M5KG (0.9mm - 5kg), ES609S (0.9mm - 15kg), ES610S (1.0mm - 15kg), ES612S (1.2mm - 15kg), ES616S (1.6mm – 15kg)

Provides excellent wirefeeding performance for mild and medium strength steels.

Solid MIG Wire – Mild Steel

Mild & Medium Strength Steels



- Copper coated, low carbon steel
- All positional welding of mild and medium strength steel
- Designed for use with Argon/C02 and CO2 shielding gases
- Excellent wire feeding and _ electrical conductivity
- Effective weld metal deoxidation for resistance to porosity
- Classification: AS/NZS 14341-B -G 49A 3U C/M S6 and AWS A5.1 ER70S-6
- Available in 0.8, 0.9, 1.2 and 1.6mm



For welding mild and galvanised steels.

AUSTFIL

Self-Shielded Flux-Cored Wire

Mild & Galvanised Steels

Light Structures

General Fabrication



- All positional
- applications
- Full slag covering
- Easy slag removal _
- Soft and smooth arc _
- Shielding gas not required
 - Classification: AS/NZS ISO _ 17632-B-T49ZT11-1NA-H15 and AWS 15.20: E71T-11 Available in 0.8, 0.9 and 1.2mm









For single and multi-pass



AUSTFIL EXCEL

P/N: AE71CM12 (1.2mm - 15kg Spool), AE71CM16 (1.6mm - 15kg Spool)

New and improved rutile type fluxcored wire designed for optimum positional welding.

Gas Shielded Flux Cored Wire

Mild carbon and carbon - manganese steels



- Designed for all positional welding
- Formulated for 100% CO² and 75-80% Ar + 25-20% CO² shielding gases
- Excellent operator appeal, stable arc, low spatter, smooth bead appearance and easy slag removal
- Tested to meet Australian market _ requirements
- Classifications, AS/NZS ISO 17632-B: T493T1-1 M A-U-H10, T493T1-1 C A-U-H5 - AWS A5.20: E71T-1M, E71T-1C - E71T-9M, E71T-9C
- Available in 1.2 and 1.6mm



WELDING SAFETY

Protection, comfort & support

WIA welding helmets offer the protection, comfort and support every welder needs to keep safe while welding.



WELDING HELMETS

See the difference

For MIG, Stick, TIG and plasma cutting, you'll be able to see more and weld better with WIA Helmets.

5-	

WELDING HELMETS



OPTIC $FX^{\tilde{}}$

P/N: Blue Knight - SH300002, Nero - SH300001

Enhanced optic clarity for a clearer more detailed view of the weld.

Auto-Darkening Welding Helmet

Industrial Fabrication Trade DIY



- Provides a full spectrum of colours for a better view.
- Only 555g
- Viewing area 100 x 60mm
- Grind mode
- 4 arc sensors
- Switching speed 1/12,500 sec
- Fully adjustable headgear fitted with a back cushion and an extra top band
- Meets Australian standards AS/NZS 1338.1 (Auto-Darkening) and AS/NZS 1337.1 B (High Impact)
- 3 year warranty







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